



(see figure 1). To reset a latched setpoint the signal must be in the safe region and the line power turned off for at least 5 seconds. For proper deadband operation, a HI setpoint must always be set above a LO setpoint.

In failsafe operation, the relay is energized when the process is below the HI setpoint or above the LO setpoint (opposite for non-failsafe). In the failsafe mode, the relays go to the tripped condition when the power fails.

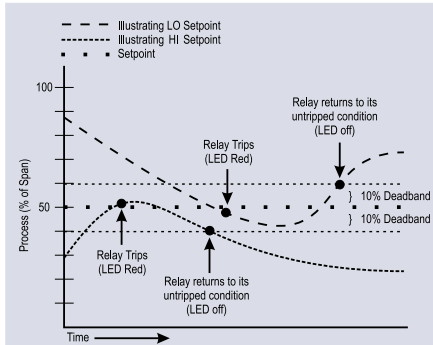


Figure 1: Limit alarm operation and effect of deadband(s).

### DYNAMIC DEADBAND

The input must remain beyond the setpoint for 100 milliseconds, uninterrupted, to qualify as a valid trip condition. Likewise, the input must fall outside the deadband and remain there for 100 milliseconds to return the alarm to an untripped condition. This effectively results in a “dynamic deadband”--based on time--in addition to the normal deadband.

### OPTIONS

**U** Urethane coating of internal circuitry for protection from corrosive atmospheres.

**P** Top Mounted, Ten-Turn Dial(s) for setpoint adjustment.

**C620** Factory calibration to input range, set-points and output relays. Not available with option P.

### CONFIGURATION

The factory presets models AP1080 and AP1090 as follows:

	AP1080	AP1090
Input	0-20mA	0-20mA
Output	Single, DPDT	Dual, SPDT
Trip	HI	A: HI, B: LO
Latching	No	No
Failsafe	Yes	No
Deadband	0.25%	A/B: 0.25%
Power	120VAC	120VAC

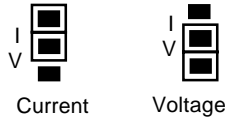
For other I/O ranges, remove the four base screws and case to access the configuration switches.

Replace the cover before applying power.

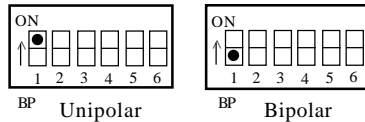
Refer to Figure 4 for switch locations.

### INPUT

1. Position input jumper “W2” for Current or Voltage inputs.



2. Set position 1 of the Mode Selector for Unipolar or Bipolar operation. Unipolar is the default.



Note: A bipolar span selection will double any span from Table 1 (e.g., 10V unipolar span = ±10V bipolar span)

3. Using Table 1, configure positions 1 through 4 of the Input Range Selector for the desired maximum setpoint input. Round desired maximum input values to the next highest range (e.g., 0-120V = 200V range).

### OUTPUT

Configure the Mode Selector for the required function. See Figure 5.

### POWER

Configure the AC jumpers for either 120 or 240 VAC operation. See Figure 6.

### CALIBRATION

Note: To maximize thermal stability, final calibration should be performed in the operating installation, allowing approximately 1-2 hours for warmup and thermal equilibrium of the system.

Table 1: AP1080-2000 and 1090-2000 Input Ranges

*Voltage	*Current	Input Range Selector
10mV	1mA	
20mV	2mA	
50mV	5mA	
100mV	10mA	
200mV	20mA	
500mV	50mA	
1V	100mA	
2V		
5V		
10V		
20V		
50V		
100V		
200V		

\*Note: Use Jumper (W2) to configure either voltage or current input. All unipolar input ranges are zero based.

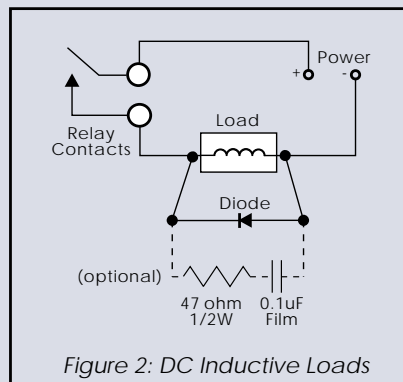


Figure 2: DC Inductive Loads

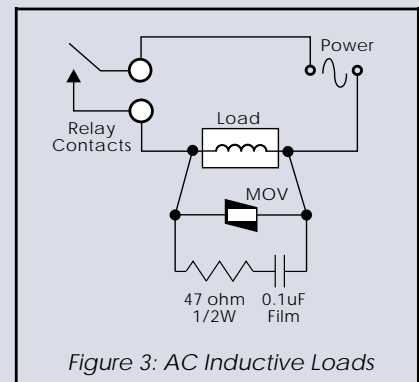


Figure 3: AC Inductive Loads

## SPECIFICATIONS

<b>Inputs</b>	Voltage Input
	Range: 10mV to 200V
	Impedance: >100K $\Omega$
	Overvoltage: 400V, max
	Current Input
Range: 1mA to 100mA	
Impedance: 20 $\Omega$ , typical	
Overcurrent: 200mA, max	
Overvoltage: 60VDC	
Common Mode (Input to Ground): 1000VDC, max	
<b>LED Indications</b>	Input Range (Green)
	>100% input: 8Hz flash
	<0% input: 4Hz flash
	Setpoint (Red)
Tripped: Solid red	
Safe: Off	
<b>Limit Differentials (Deadbands)</b>	>50mV/5mA: 0.25% to 50% of span
	<50mV/5mA: 1% to 50% of span
<b>Response Time</b>	Dynamic Deadband: Relay status will change when proper setpoint/process condition exists uninterrupted for 100msec.
	Normal Mode (analog filtering): <250msec, (10-90%)
<b>Setpoint</b>	Effectivity: Setpoint(s) are adjustable over 100% of the selected input span.
	Repeatability (constant temp):
	>50mV/5mA: 0.1% of full scale <50mV/5mA: 0.2% of full scale
<b>Stability</b>	Line Voltage: $\pm 0.01\%$ , max.
	Temperature: $\pm 0.05\%$ of full scale/ $^{\circ}\text{C}$ , max.

<b>Common Mode Rejection</b>	DC to 60Hz: 120dB
	1000V DC between contacts, input and power
<b>Isolation</b>	Meets IEC 801-2, Level 2 (4KV)
<b>ESD Susceptibility</b>	Operating: 15 to 95% (@45 $^{\circ}\text{C}$ )
<b>Humidity</b>	Soak: 90% for 24 hours (@65 $^{\circ}\text{C}$ )
	Operating: 0 to 60 $^{\circ}\text{C}$ (32 to 140 $^{\circ}\text{F}$ )
<b>Temperature Range</b>	Storage: -15 to 70 $^{\circ}\text{C}$ (5 to 158 $^{\circ}\text{F}$ )
	Consumption: 2W typical, 5W max. Standard: Selectable 120/ 240VAC ( $\pm 10\%$ , 50-60Hz) Optional: 9 to 30VDC, Inverter-Isolated
<b>Power</b>	AP1080: DPDT (2 Form C)
	AP1090: 1 SPDT (1 Form C) per setpoint
<b>Relay Contacts</b>	<i>Current Rating (resistive)</i>
	120VAC: 5A
	240VAC: 2A
	28VDC: 5A
	<i>Material: Silver-Cadmium Oxide</i>
<i>Electrical Life: 10<sup>6</sup> operations at rated load</i>	
<i>Note: External relay contact protection is required for use with inductive loads. See relay protection section (Figure 1 &amp; 2).</i>	
<i>Mechanical Life: 10<sup>7</sup> operations</i>	
<b>Latch Reset Time</b>	5 seconds
<b>Weight</b>	AP10800.46lbs
	AP10900.62lbs
<b>Agency Approvals</b>	CSA certified per standard C22.2, No. M1982 ( File No. LR42272-8,9) UL recognized per standard UL508, (File No. E99775)

**Setpoint:** Set deadband at its minimum (factory default - 20 turns Counter Clockwise) before adjusting the setpoint. With the specified trip voltage or current input applied, adjust setpoint until the relay trips. For HI trip calibration, start with the setpoint above the desired trip. For LO trip calibration, start below the desired trip.

**Deadband:** Set deadband to its minimum (factory default - fully Counter Clockwise). Set setpoint to desired trip. Adjust voltage/current input until relay trips. Readjust deadband to 50% (20 turns Clockwise). Set voltage/current input to desired deadband position. Slowly adjust deadband until relay untrips.

## RELAY PROTECTION AND EMI SUPPRESSION

When switching inductive loads, maximum relay life and transient EMI suppression is achieved using external protection (see Figures 2 & 3). Place all protection devices directly across the load and minimize all lead lengths. For AC inductive loads, place a properly-rated MOV across the load in parallel with a series RC snubber. Use a 0.01 to 0.1 $\mu\text{F}$  pulse film capacitor (foil polypropylene recommended) of sufficient voltage, and a 47 $\Omega$ , 1/2W carbon resistor. For DC inductive loads, place a diode across the load (PRV > DC supply, 1N4006 recommended) with (+) to cathode and (-) to anode (the RC snubber is an optional enhancement)

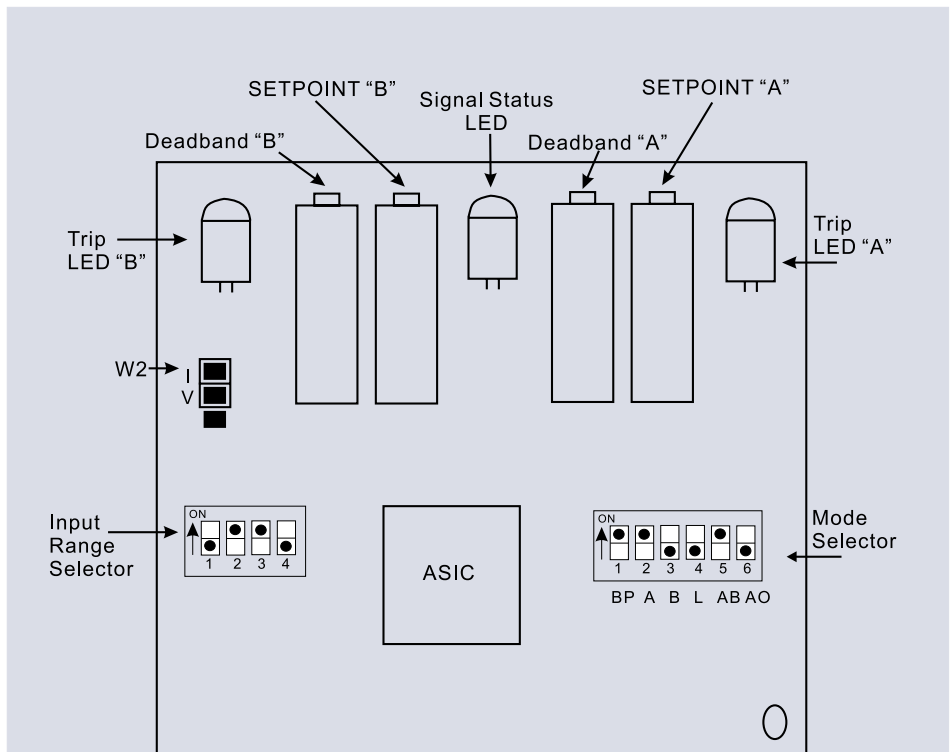


Figure 4: AP1090-2000 Factory Calibration 0-20mA, Dual HI/LO, Non-Latching, Non-Failsafe

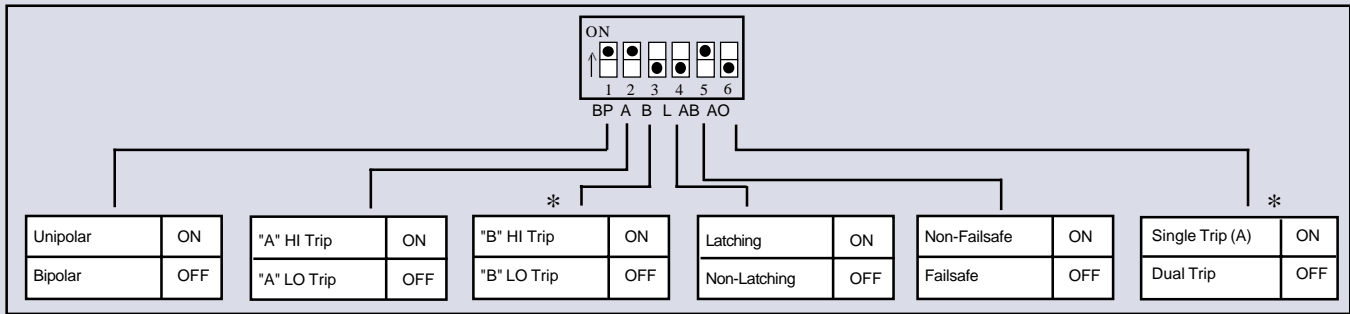
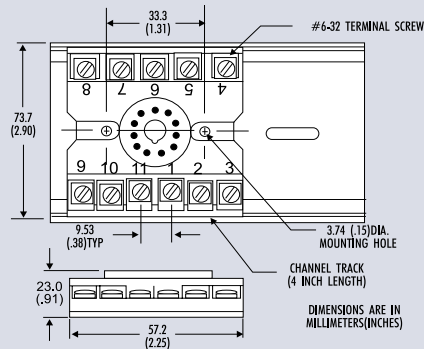
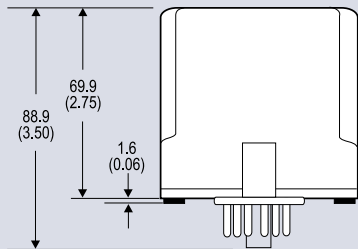


Figure 5: Mode Selection Dual Trip/A: HI, B: LO, Non-Latching, Non-Failsafe

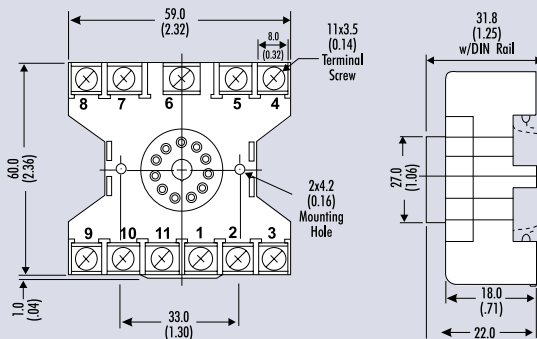
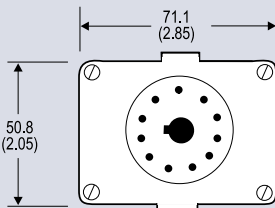
\*Applicable for AP1090-2000, only

## DIMENSIONS

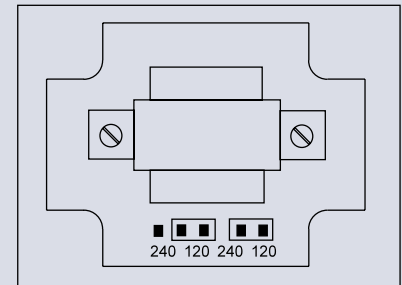
Dimensions are in millimeters (inches)



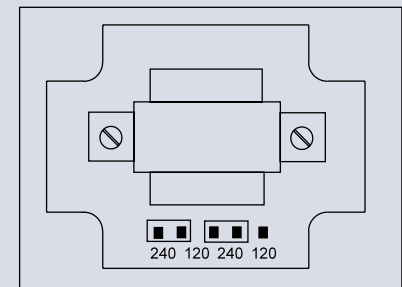
M011(Track/Surface)



MD11 (DIN Rail)



120 VAC Operation



240 VAC Operation

Figure 6: 120/240 VAC Selection

## MODELS & ACCESSORIES

### Mounting

All Action Paks feature plug-in installation. Models AP1080 and AP1090 use an 11-pin base, either molded socket (M011) or DIN rail socket (MD11).

### Ordering Information

#### Specify:

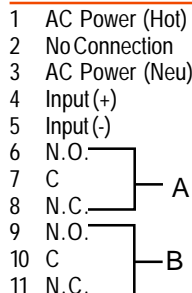
1. Model: **AP1080-2000, AP1090-2000**

2. Options: U, P (see text)

3. Line Power (see specs.)

(All power supplies are transformer-isolated from the internal circuitry.)

### Pin Connections



#### Key:

N.O. = Normally Open

C = Common

N.C. = Normally Closed

DC Power: Pin 1 = (+)

Pin 3 = (-)

\*Contacts are in the "normal" state when the relay is de-energized.

## PRODUCT ASSISTANCE

For additional information

Call toll-free:

**800-783-6664**